

Synthesis and Characterization of Polycrystalline NbTe₂: Exploring Phase Formation and Stability

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Abstract

Transition-metal dichalcogenide, NbTe₂, as a quantum material has attracted a lot of attention due to its promising electronic and optical properties and potential applications. Despite extensive studies on NbTe₂, synthesis of high-quality, single-phase polycrystalline NbTe₂ remains a challenge. Polycrystalline materials offer distinct advantages over single crystals, including ease of synthesis, scalability, and excellent mechanical properties. Here we are addressing the limitations of single-crystal dominated research, such as lack of detailed powder diffraction analysis and absence of precise boundaries of two-phase regions between different phases of polycrystalline NbTe₂, crucial to optimizing synthesis conditions and achieving phase purity. We investigated the phase stability of polycrystalline NbTe₂ through controlled synthesis by varying reaction time from 72 hrs to 120 hrs and modifying temperature profiles ranging from 550c to 700c. The Rietveld refinement of *x*-ray diffraction data reveals that pure phase polycrystalline NbTe₂ crystallises in monoclinic structure with *P*2₁/*m* space group and lattice parameters $a = 3.638 \text{ \AA}$, $b = 9.314 \text{ \AA}$, $c = 14.664 \text{ \AA}$, $\beta = 110.07^\circ$, $\alpha = \gamma = 90^\circ$. Raman spectra obtained using excitation wavelength of 532 nm further corroborated phase formation. while elemental composition was confirmed via energy-dispersive *x*-ray spectroscopy. This study provides a basis for further research on polycrystalline NbTe₂ as a quantum material.